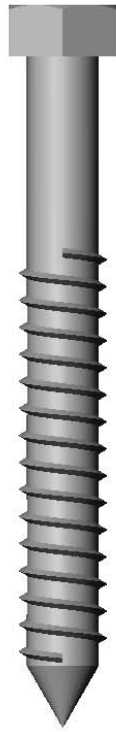


3/8 X 3-1/2"  
HEX LAG SCREW  
QTY: 4



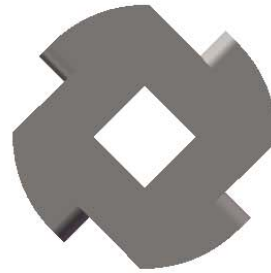
#14 X 2"  
PAN HEAD SCREW  
QTY:32



3/8" LOCK NUT  
QTY: 14



#3 PHILIPS BIT  
QTY: 1



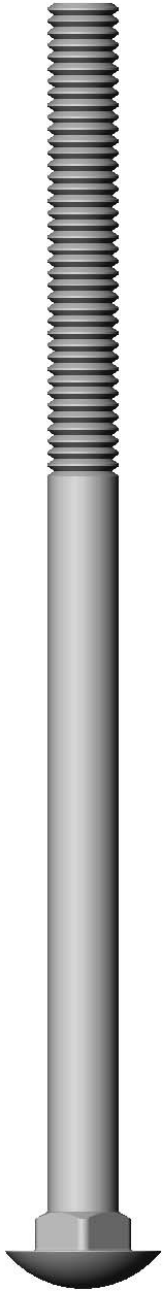
TORQUE WASHER  
QTY: 12



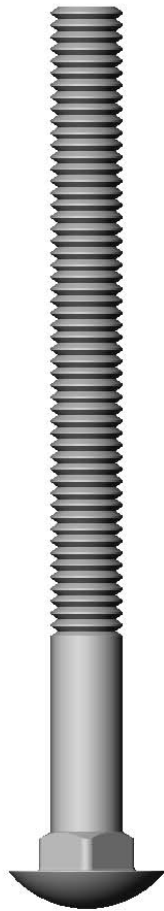
BOLT CAP  
QTY: 14



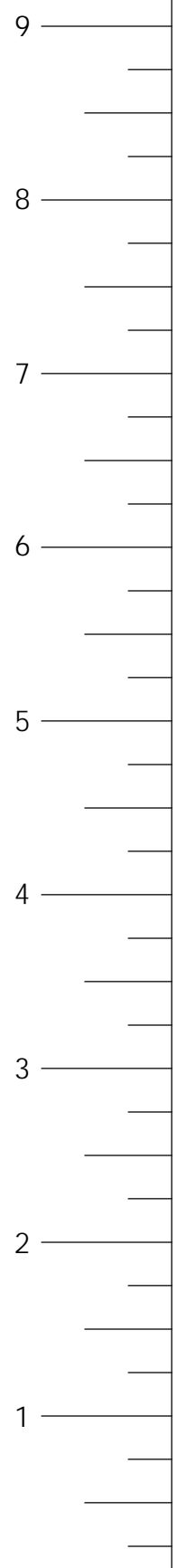
3/8" WASHER  
QTY: 18



3/8 X 6-1/2"  
CARRIAGE BOLT  
QTY: 12

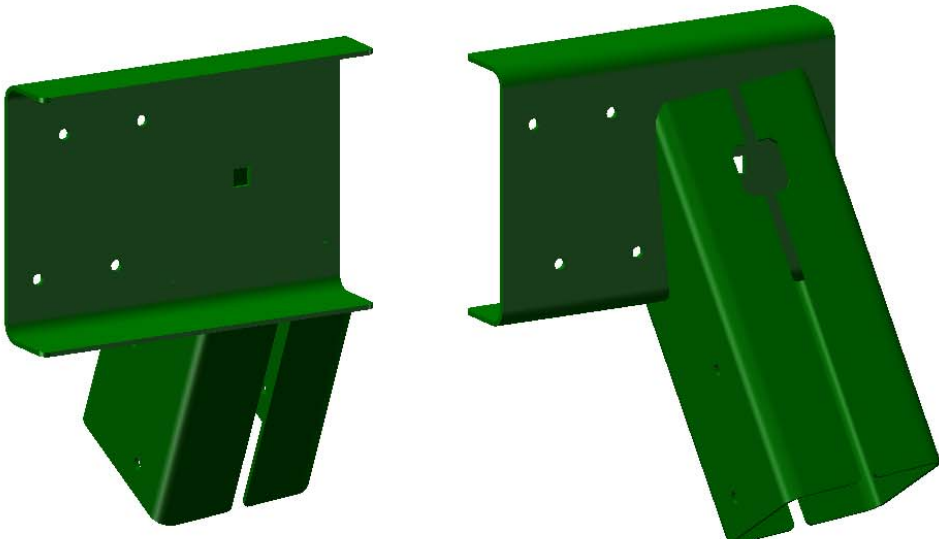
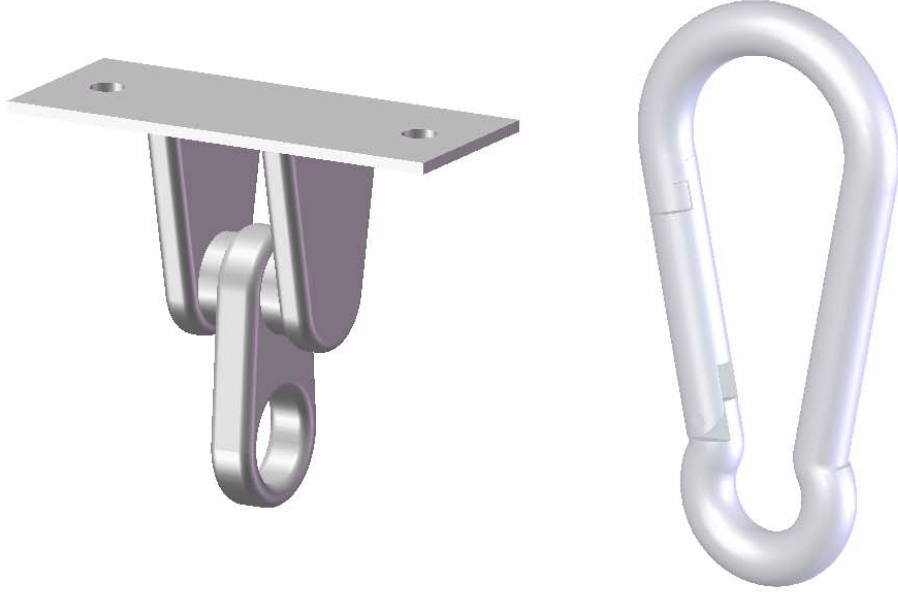



3/8 X 4-1/2"  
CARRIAGE BOLT  
QTY: 2



USE THE RULER TO THE RIGHT TO MEASURE YOUR BOLTS AND SCREWS. PICTURE VIEWS SHOWN ABOVE ARE 1:1 SCALE AND CAN BE USED TO MATCH BOLT AND SCREW SIZES.

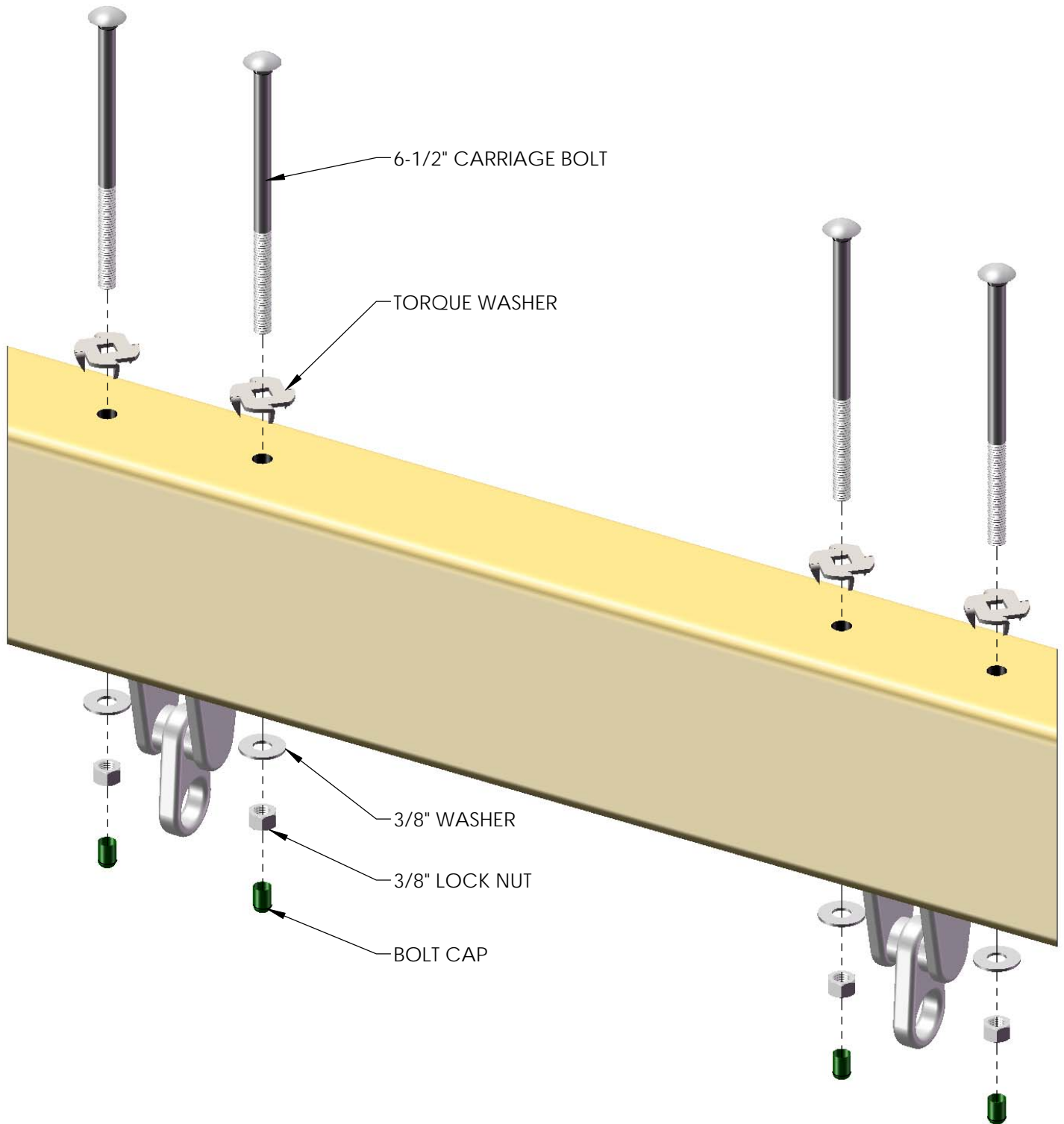
PICTURE	DESCRIPTION	QTY.
	2 X 4 X 58" SWING LEG CROSS-MEMBER	2
	4 X 4 X 96" SWING LEG	4
	4 X 6 X 108" SWING BEAM	1

PICTURE	DESCRIPTION	QTY.
	<p>2-PIECE SWING LEG BRACKET</p>	<p>2 LEFT 2 RIGHT</p>
	<p>IRON DUCTILE</p> <p>SPRING CLIP</p>	<p>6</p>
	<p>SWINGS W/CHAINS</p> <p>TRAPEZE BAR W/CHAINS</p>	<p>2</p> <p>1</p>

# STEP 1: IRON DUCTILES

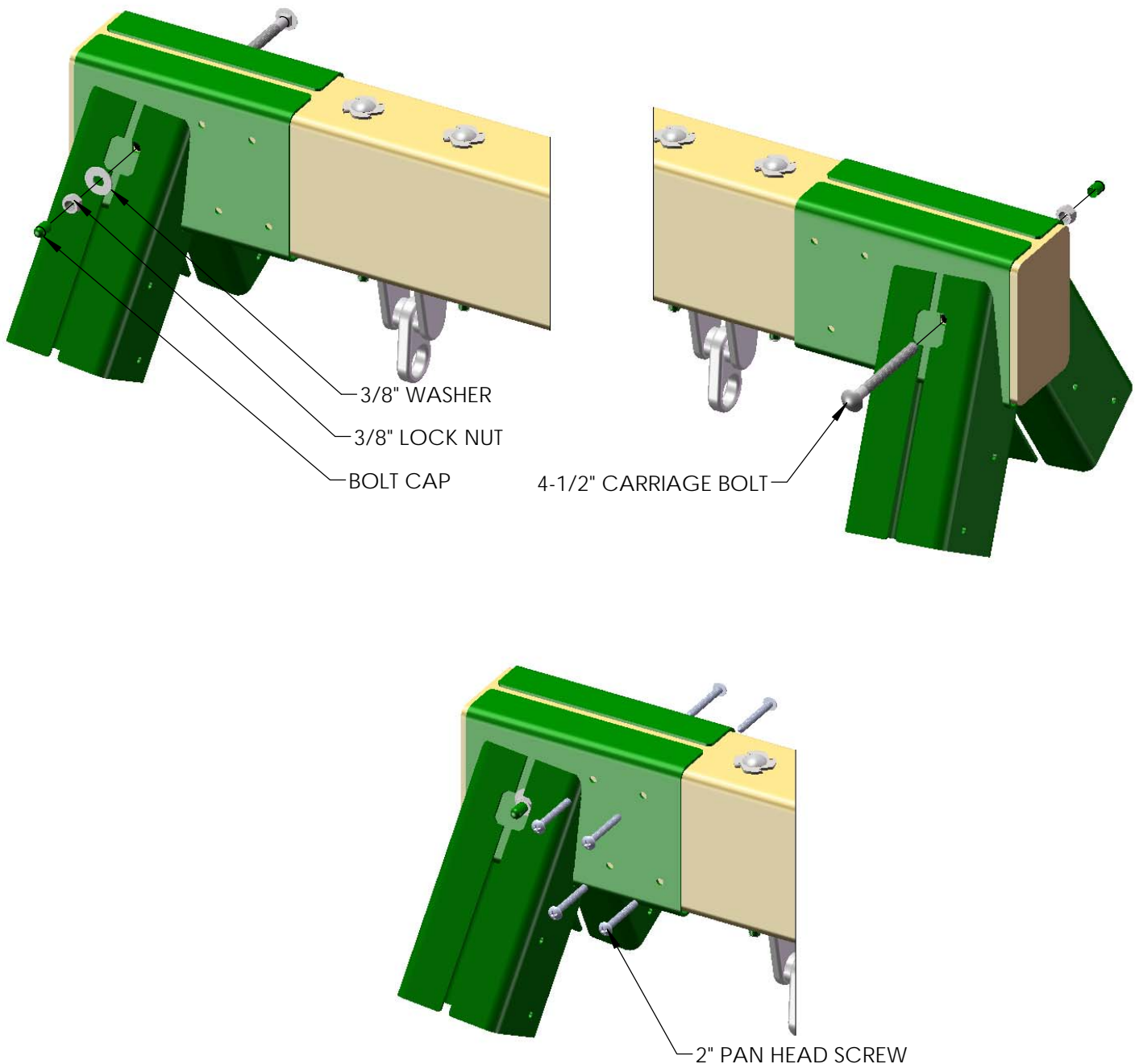
1: LINE UP THE HOLES OF THE IRON DUCTILES WITH THE HOLES IN THE SWING BEAM.

2: FASTEN THE IRON DUCTILES TO THE SWING BEAM USING 6-1/2" CARRIAGE BOLTS WITH TORQUE WASHERS ON TOP OF THE SWING BEAM, AND 3/8" LOCK NUTS AND WASHERS ON THE BOTTOM. PLACE GREEN BOLT CAPS OVER EXPOSED THREADS AFTER SECURING.



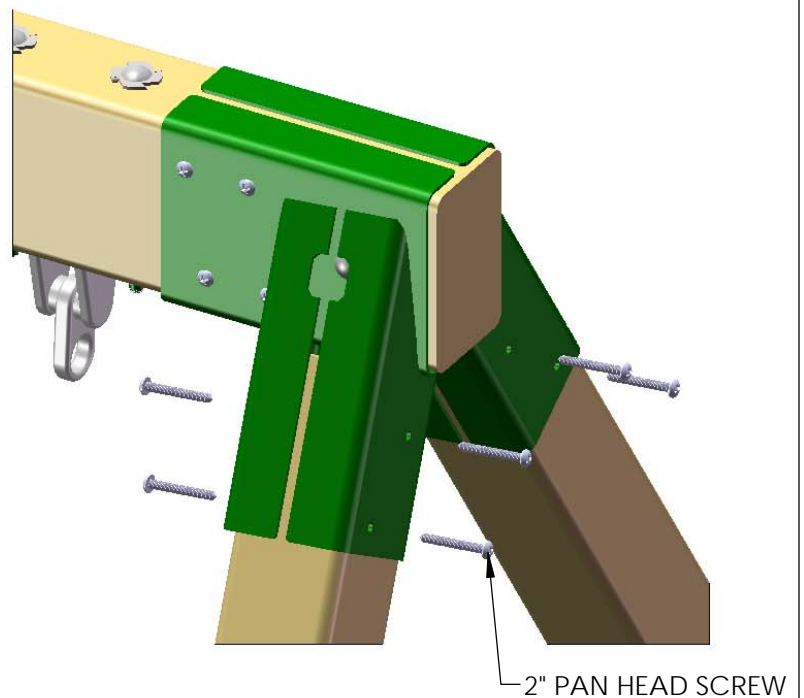
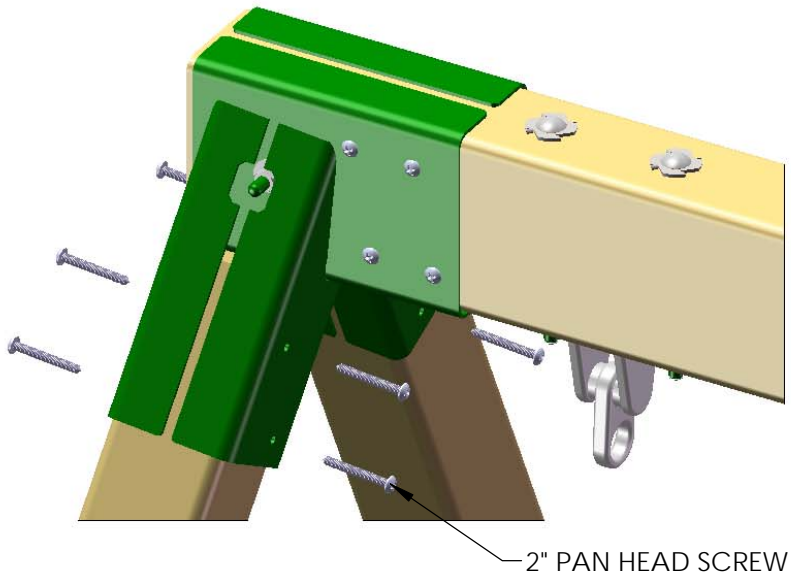
## STEP 2: SWING LEG BRACKETS

- 1: FIND THE FOUR HALVES OF THE SWING LEG BRACKETS.
- 2: MATCH UP THE BRACKETS SO THAT THE HOLES FOR THE LEGS WILL ANGLE AWAY FROM THE SWING AREA.
- 3: USE A 4-1/2" CARRIAGE BOLT IN THE SQUARE HOLE ON THE SIDE OF THE SWING LEG BRACKET. NOTE THE SQUARE PART OF THE NECK ON THE CARRIAGE BOLT. THIS WILL FIT INSIDE THE SQUARE HOLE ON THE SWING LEG BRACKET.
- 4: USE 3/8" WASHERS WITH LOCK NUTS ON THE OPPOSITE END OF THE SWING LEG BRACKET. YOU MAY NEED TO USE LOCKING PLIERS TO HOLD THE CARRIAGE BOLT IN PLACE WHEN TIGHTENING THE LOCK NUTS.
- 5: PLACE GREEN BOLT CAPS ON THE EXPOSED THREADS OF THE CARRIAGE BOLTS.
- 6: LOCATE THE FOUR HOLES ON THE SIDE OF THE SWING LEG BRACKET AND USE 2" PAN HEAD SCREWS IN EACH HOLE.



## STEP 3: SWING LEGS

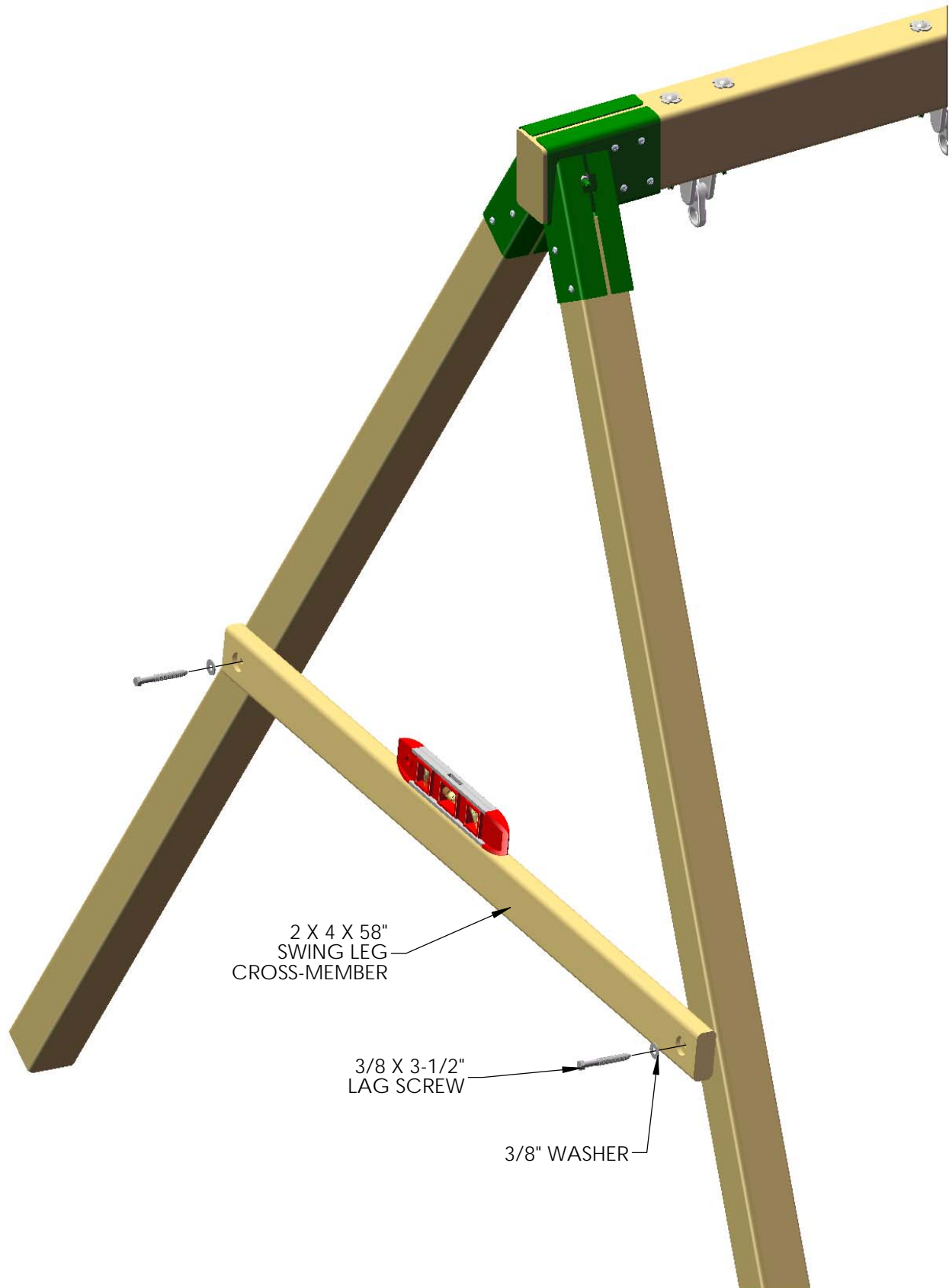
- 1: FIND THE FOUR 4 X 4 X 96" SWING LEGS.
- 2: PLACE THE LEGS IN THE HOLES OF THE BRACKET AND ALLOW THE LEGS TO GO INTO THE HOLES UNTIL THEY STOP.
- 3: ONCE ALL FOUR LEGS ARE IN THE BRACKETS, ADJUST THE LEGS AS NECESSARY TO LEVEL THE SWING BEAM.
- 4: FASTEN THE LEGS TO THE SWING LEG BRACKET WITH 2" PAN HEAD SCREWS IN THE HOLES OF THE BRACKET.



## STEP 4: SWING LEG CROSS-MEMBER

1: POSITION THE 2 X 4 X 58" SWING LEG CROSS-MEMBER AGAINST THE SWING BEAM LEGS.

2: LEVEL CROSS-MEMBER, AND FASTEN TO THE SWING LEGS WITH 3/8 X 3-1/2" LAG SCREWS AND 3/8" WASHERS.





## STEP 5: HANGING THE SWINGS

- 1: CLIP EACH OF THE SPRING CLIPS ONTO THE IRON DUCTILE SWING HANGERS, THEN CLIP ONTO THE SWING CHAINS.
- 2: USE THE CLIPS TO ADJUST THE HEIGHT OF THE SWING BY CLIPPING ON HIGHER OR LOWER LINKS.
- 3: COUNT BACK THE SAME NUMBER OF LINKS ON THE OPPOSITE SIDE TO ENSURE THAT THE SWING IS LEVEL, AND ADJUST TO FIT YOUR NEEDS.

